



**C2R2MAX**

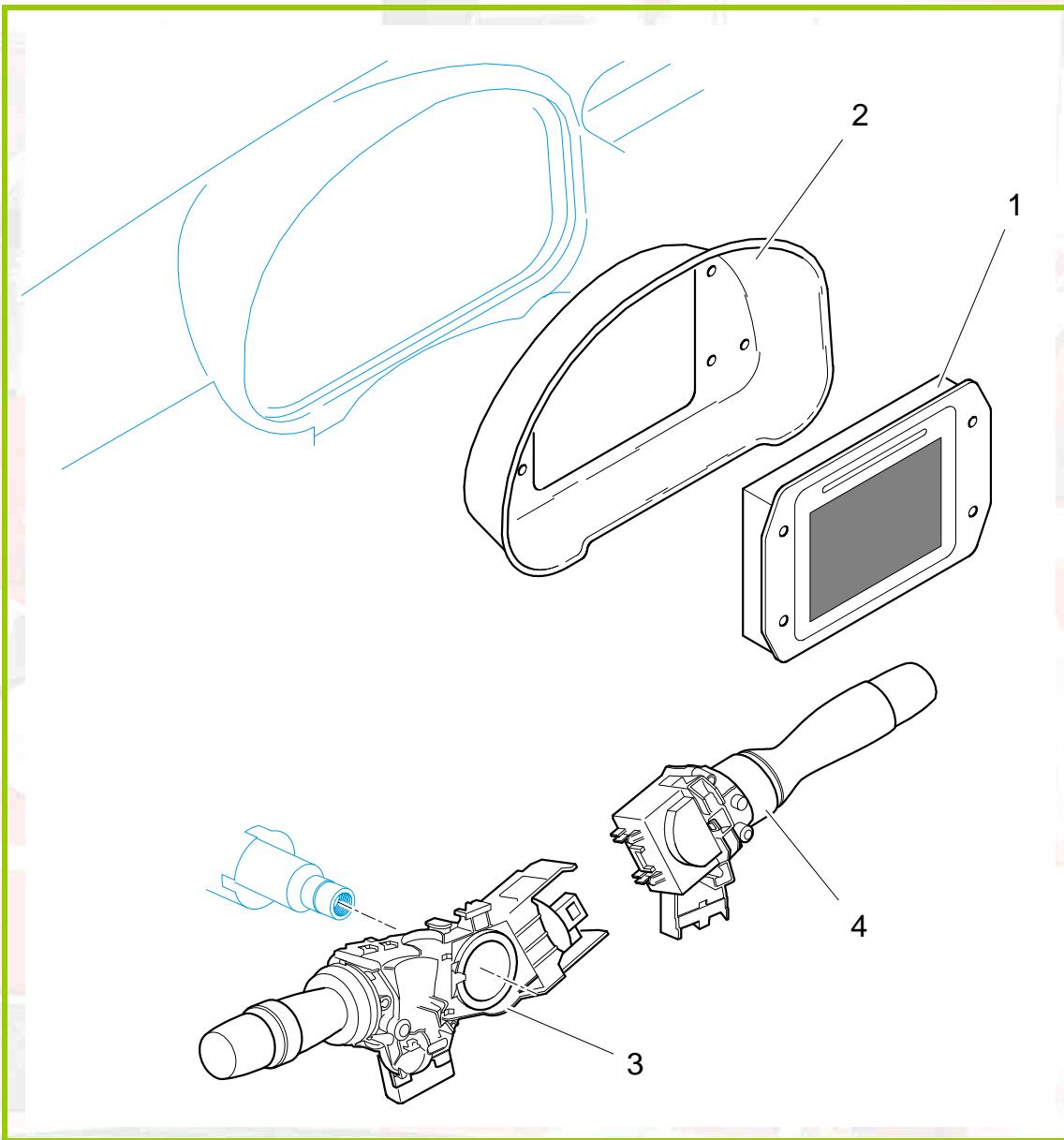
**S1A**

**TERMINAL**



**C2R2MAX**

Version 02 – 03 April 2009



Version 02 – 03 April 2009



### Assembling the dashboard insert.

Cut the blue-coloured parts of the dashboard, as shown in the photo opposite.



Result after cutting.



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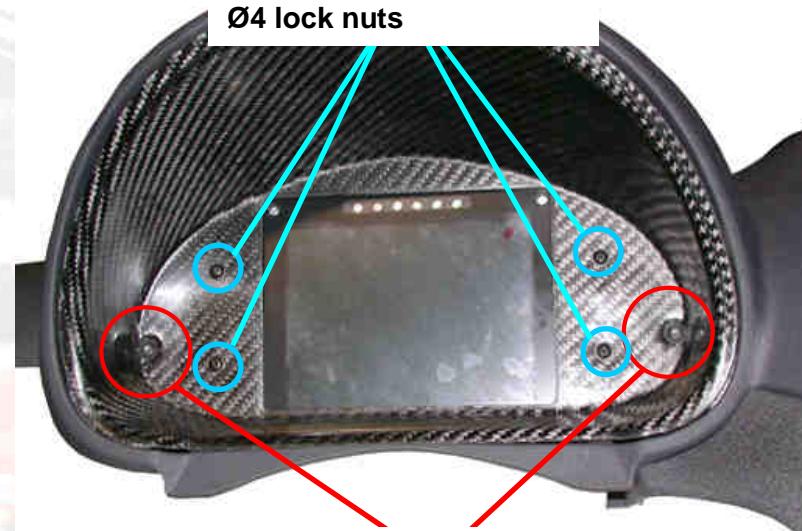
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Fit the XAP display on its insert, using 4 Ø4 lg12 screws and Ø4 nylstop nuts.

Fit the insert, with the XAP display fitted, on the dashboard using "torx" screws obtained from the original dashboard.

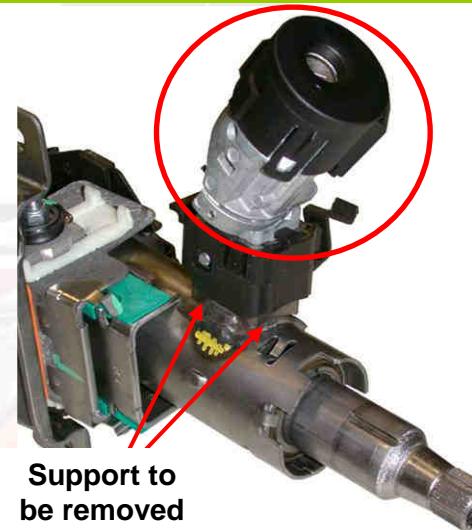
Connect the XAP display with the passenger compartment bundle connector provided for this purpose.



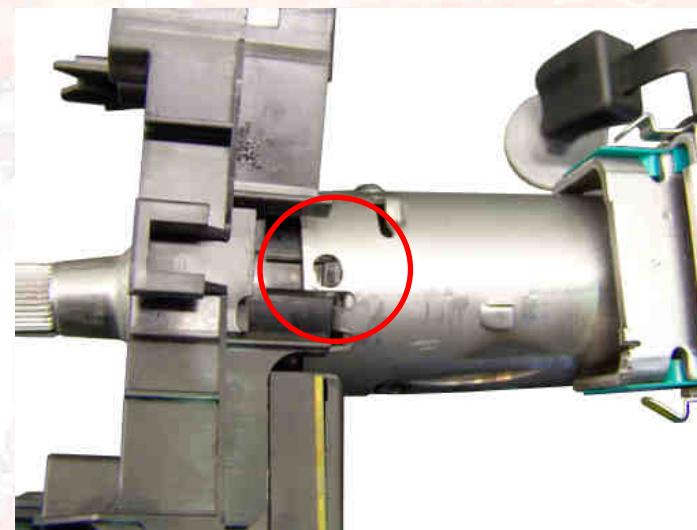


### Assembling the lighting and windscreen wiper controls on the steering column.

Remove the steering column "Neiman", and remove its welded support (see photo opposite).



Drill a Ø 6mm hole on the top of the column, to reference the position of the controls.



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Assemble the windscreen wiper control with the lighting control, and remove the original collar.



**Collar to remove**



Fit the control assembly on the steering column, and lay down a strip of dual-component adhesive all round in order to bond it to the column.



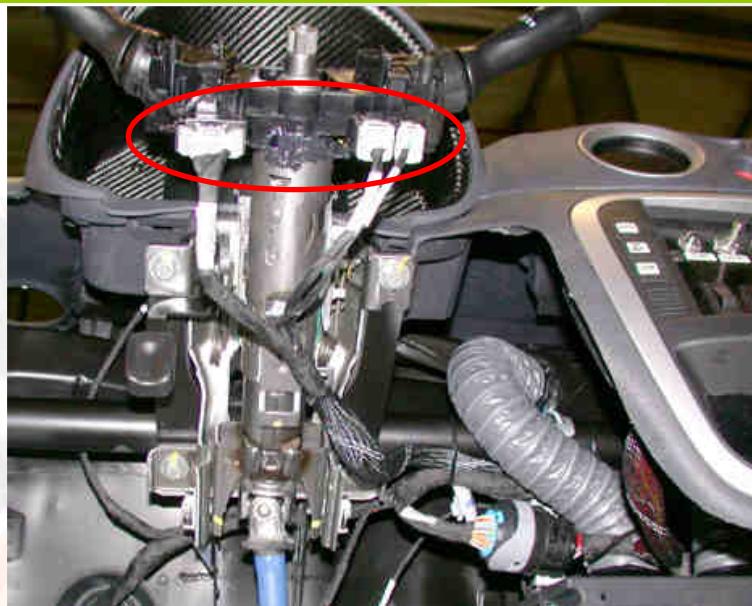
**3M Dual-component 490**



Assemble the steering column with the steering rack, and fix it on its support.

Connect the 3 passenger compartment bundle connectors onto the controls.

Note: despite the column's height and depth adjustments, if the steering wheel is too high, shims (max. 5mm thick) can be added between the column and its support.



3.5 m.kg  
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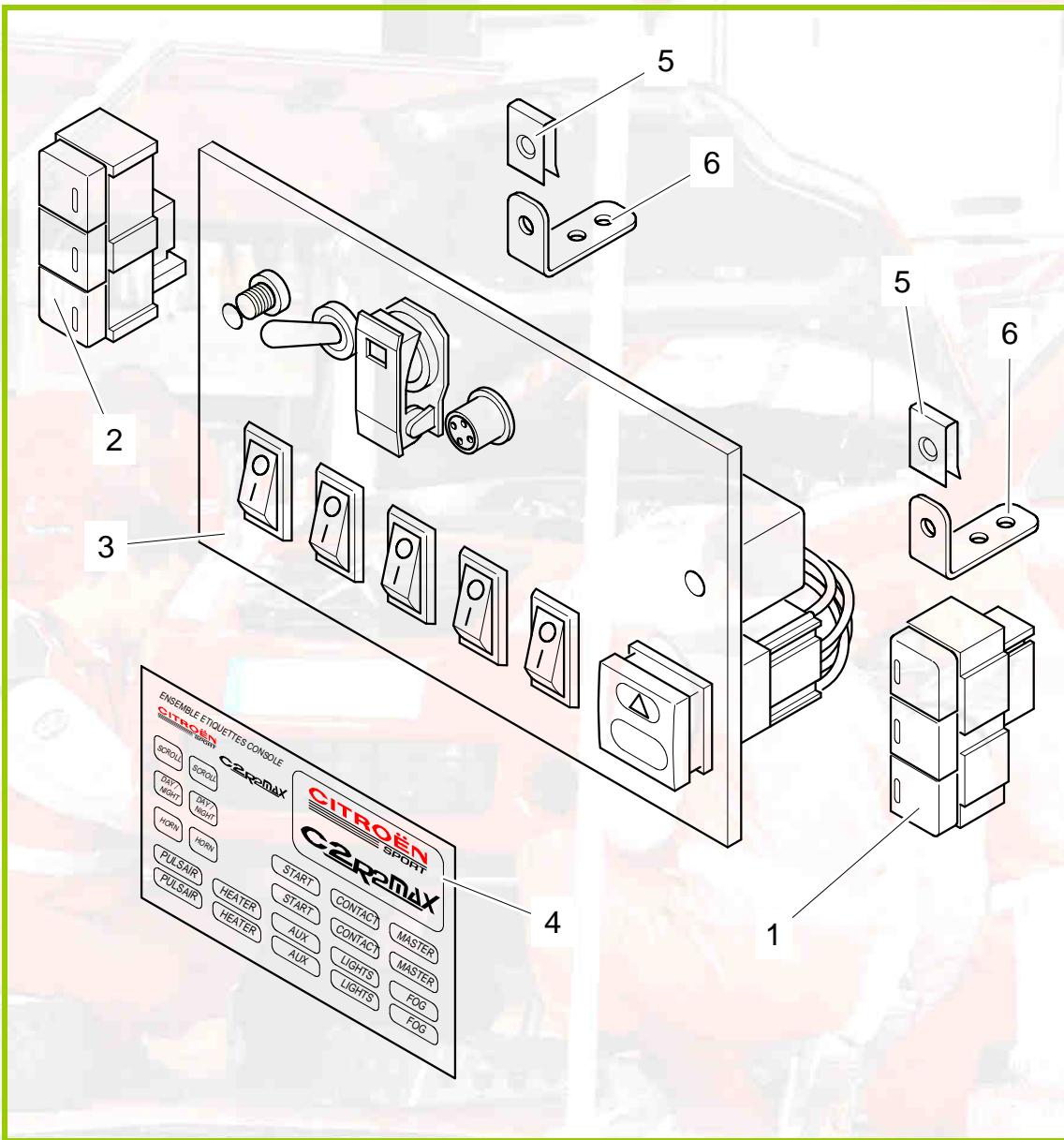


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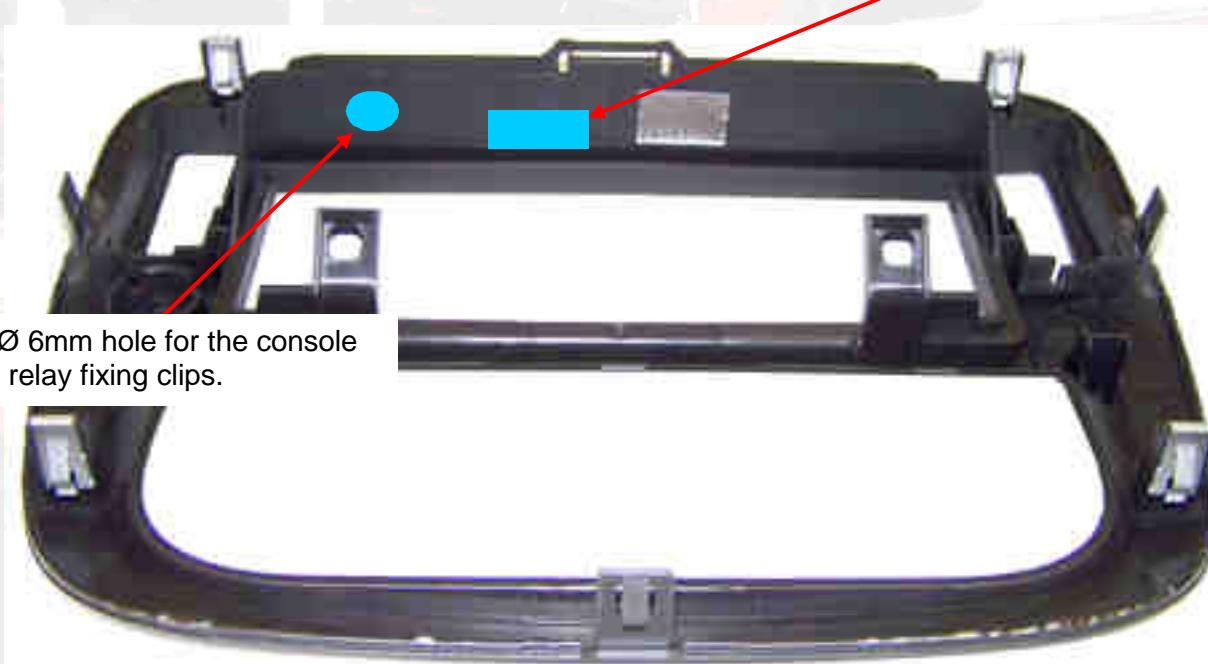




Remove (unclip) the plastic insert of the heating unit in order to modify it.

Make a hole (**A**) for the passage and protection of the relay wires from the electrical console.

Make a hole (**B**) for the console relay fixing clips.



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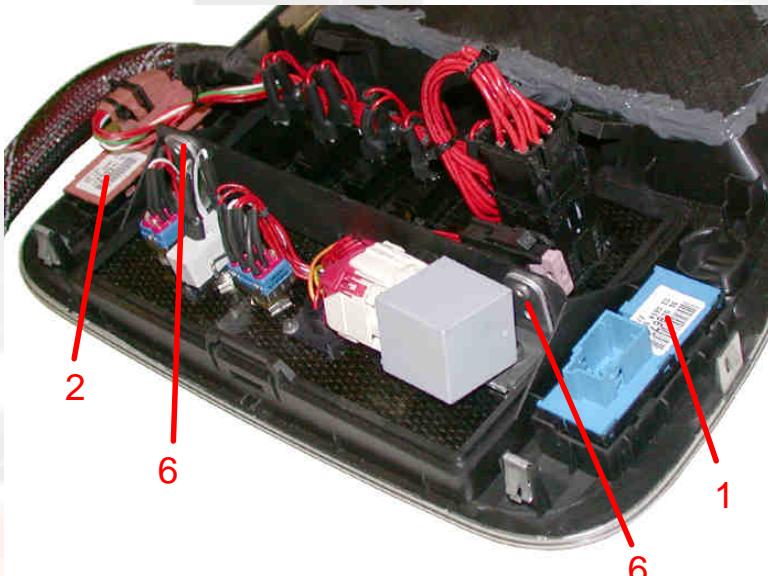
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Fix the brackets (ref. 6) on the insert using 4 Ø3mm rivets (see photo opposite).

Fit the sheet nuts (ref. 5) on the brackets.



Clip the dashboard switches (ref. 1 and 2) onto the insert.





Fit the console on the plastic insert (via the brackets and sheet nuts) using 2 Ø5mm lg 12mm screws.

Connect the left dashboard switch ([ref.2](#)).

Connect the central console to the passenger compartment bundle.



Put the board labels ([rep. 5](#)) in place on the console.

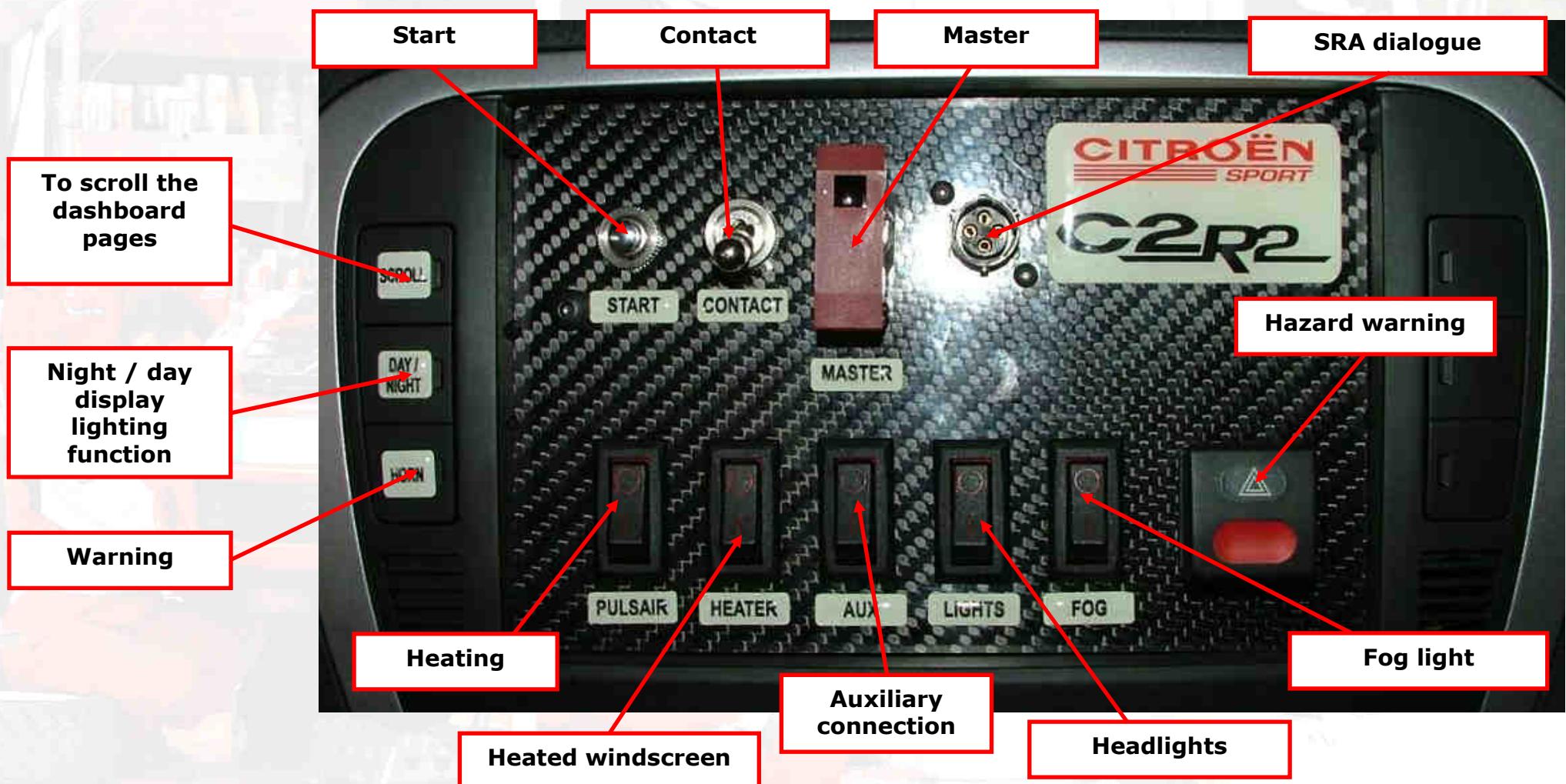


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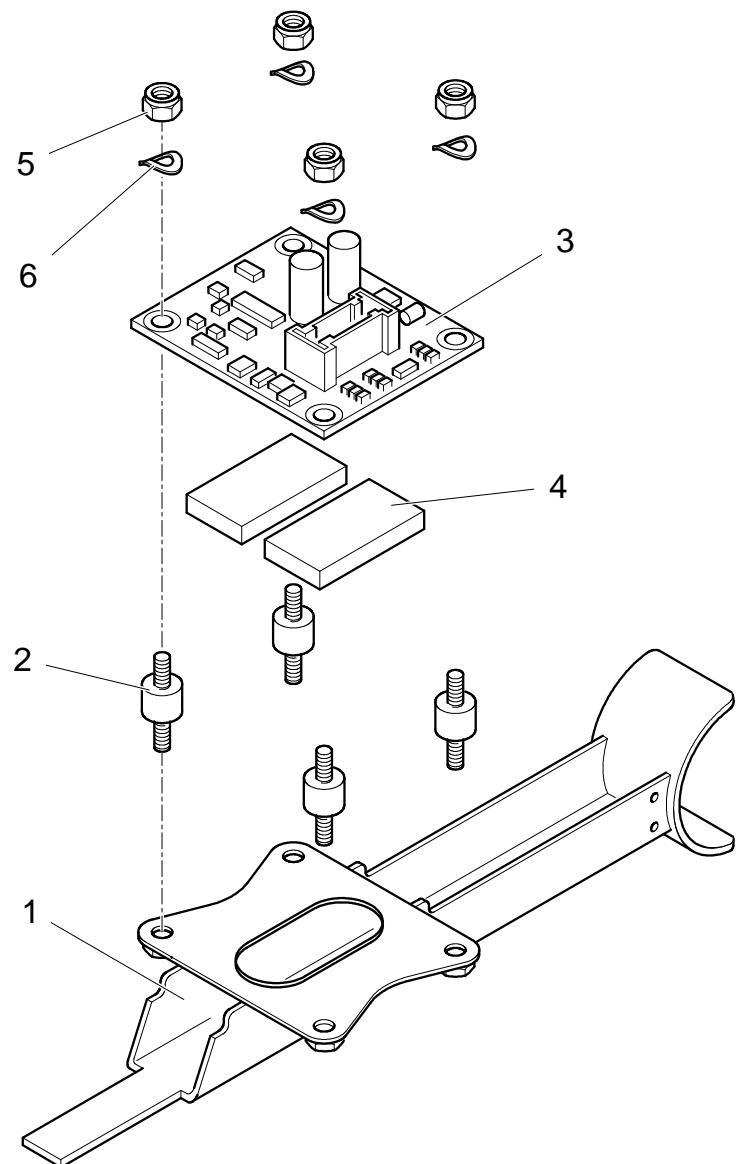


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## CENTRAL CONSOLE FUNCTIONS:









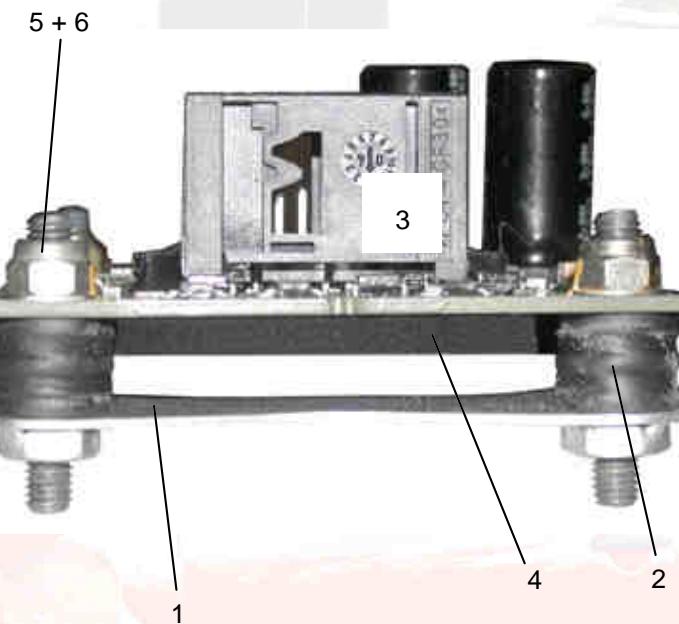
Fit the silent-blocks (ref. 2) on the mount (ref. 1).



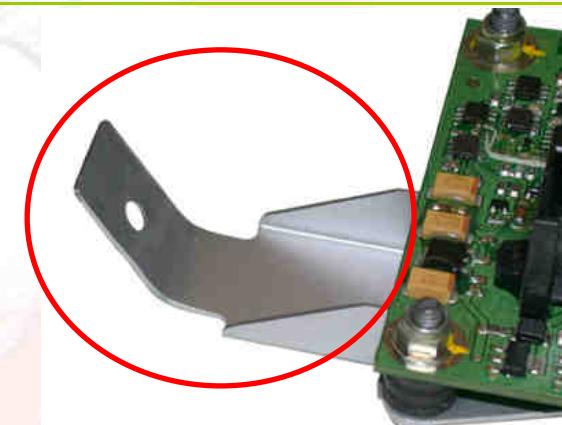
Glue the foam (ref. 4) on the back of the board (ref. 3).



Fix the card on the mount with the nuts (ref. 5) and the washers (ref. 6). Take care, moderate tightening.



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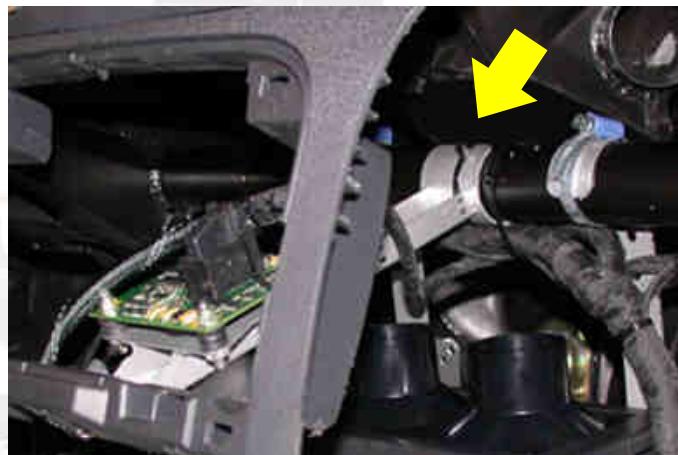


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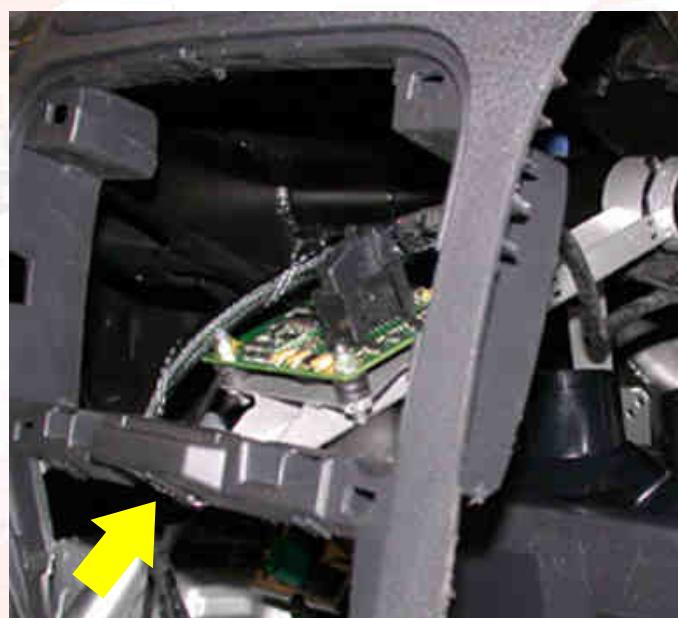
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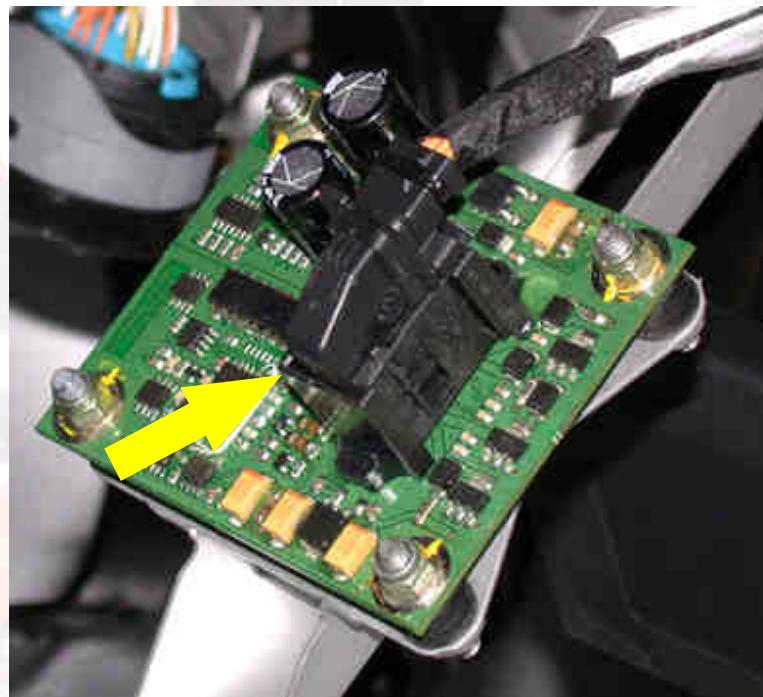
Fix the printed circuit mount assembly on the crossmember using a plastic collar (rilsan), as shown in the photo opposite.



Attach the printed circuit board mount to the dashboard, with a sheet nut (BCSP694379) and a screw Ø5 Lg 12mm.



Connect the printed circuit board to the passenger compartment bundle, as shown in the photo opposite.



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